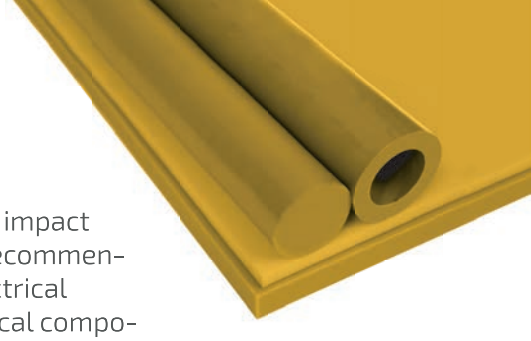
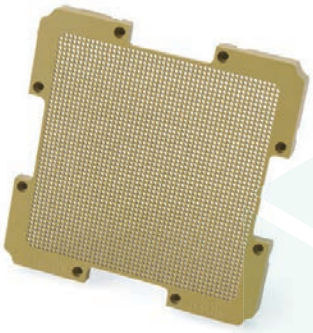
HIGH-PERFORMANCE PLASTICS

DURATRON® PAI T4203 T4503



Amorphous plastic, DURATRON® T4203 PAI offers the best toughness and impact resistance of the entire DURATRON® PAI family. DURATRON® PAI is highly recommended for precision parts in high technology equipment. In addition, good electrical insulation capability offers numerous possibilities of applications in electrical components. DURATRON® T4503 PAI and DURATRON® T4203 PAI have similar characteristics, being complementary in terms of availability and manufacturing format.



MAIN CHARACTERISTICS

- High maximum service temperature in the air (250º C in continuous service)
- Excellent retention of mechanical resistance, stiffness and creep resistance over a wide range of temperatures
- Excellent dimensional stability up to 260°C
- Very good resistance to UV rays
- Exceptional resistance against high energy radiation (gamma rays and X-rays)
- Inherent low flammability

APPLICATIONS

- Electrical and insulation connectors
- Structural components (such as connections and sealing rings)
- Wear applications involving impact load and abrasive wear
- Standard matrix of formed metal parts (T4503)
- Bearing cages

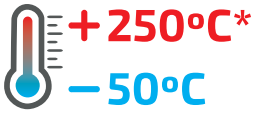
CHEMICAL RESISTANCE

ELECTRICAL INSULATION

WEAR RESISTANCE

SLIDING PROPERTIES

IMPACT RESISTANCE



TEMPERATURE RANGE

*continuously (20.000H)

HIGH-PERFORMANCE PLASTICS

TECHNICAL DATASHEET

PROPERTIES	TEST METHODS	UNITS	DURATRON® T4203/T4503 PAI
COLOR	-	-	YELLOW
DENSITY	ISO 1183-1	g/cm³	1.41
WATER ABSORPTION			
AFTER 24/96H IMMERSION IN WATER OF 23ºC [1]	ISO 62	mg	29/55
AFTER 24/96H IMMERSION IN WATER OF 23ºC [1]	ISO 62	%	0.35/0.67
AT SATURATION IN AIR OF 23ºC / 50% RH	-	%	2.5
AT SATURATION IN WATER OF 23ºC	-	%	4.4
THERMAL PROPERTIES			
MELTING TEMPERATURE (DSC, 10ºC/MIN)	ISO 11357-1/-3	ºC	NA
GLASS TRANSITION TEMPERATURE (DSC, 20ºC/MIN)[2]	ISO 11357-1/-2	ºC	280
THERMAL CONDUCTIVITY AT 23ºC	-	W/(K.m)	0.26
COEFFICIENT OF LINEAR THERMAL EXPANSION			
AVERAGE VALUE BETWEEN 23-100ºC	-	m/(m.K)	40 x 10^{-6}
AVERAGE VALUE BETWEEN 23-150ºC	-	m/(m.K)	40 x 10^{-6}
AVERAGE VALUE ABOVE 150ºC		m/(m.K)	50 x 10^{-6}
TEMPERATURE OF DEFLECTION UNDER LOAD			
METHOD A 1.8 MPA	ISO 75-1/-2	ºC	280
MAXIMUM ALLOWABLE SERVICE TEMPERATURE IN AIR			
FOR SHORT PERIODS[3]	-	ºC	270
CONTINUOUSLY (MIN. 20.000H)[4]	-	ºC	250
MINIMUM SERVICE TEMPERATURE[5]	-	ºC	-50
FLAMMABILITY[6]			
"OXYGEN INDEX"	ISO 4589-1/-2	%	45
ACCORDING TO UL94 (1.5/3MM DE ESPESSURA)	-	-	V-0/V-0
MECHANICAL PROPERTIES AT 23ºC[7]			
TENSION TEST[8]			
TENSILE STRESS AT YIELD/TENSILE STRESS AT BREAK	ISO 527-1/-2	MPa	150/-
TENSILE STRENGHT[9]	ISO 527-1/-2	MPa	150
TENSILE STRAIN AT BREAK[9]	ISO 527-1/-2	%	20
TENSILE MODULUS OF ELASTICITY[10]	ISO 527-1/-2	MPa	4200
COMPRESSION TEST[11]			
COMPRESSIVE STRESS AT 1/2/5% NOMINAL STRAIN[10]	ISO 604	MPa	34/67/135
CHARPY IMPACT STRENGTH - UNNOTCHED[2]	ISO 179-1/1eU	KJ/m²	NO BREAK
CHARPY IMPACT STRENGTH - NOTCHED	ISO 179-1/1eA	KJ/m²	15
BALL INDENTATION HARDNESS[13]	ISO 2039-1	N/mm²	200
ROCKWELL HARDNESS[13]	ISO 2039-2	-	E 80 (M 120)
ELECTRICAL PROPERTIES AT 23ºC			
ELECTRIC STRENGTH[14]	IEC 60243-1	kV/mm	24
VOLUME RESISTIVITY	IEC 60093	Ohm.cm	> 10^{14}
SURFACE RESISTIVITY	ANSI/ESD STM 11.11	Ohm/sq.	> 10^{13}
RELATIVE PERMITTIVITY ε : A 100HZ	IEC 60250	-	4.2
RELATIVE PERMITTIVITY ε : A 1MHZ	IEC 60250	-	3.9
DIELECTRIC DISSIPATION FACTOR TAN δ : A 100HZ	IEC 60250	-	0.026
DIELECTRIC DISSIPATION FACTOR TAN δ : A 1MHZ	IEC 60250	-	0.031
COMPARATIVE TRACKING INDEX (CTI)	IEC 60112	-	175

NOTE: 1 g/cm³ = 1000 kg/m³ ; 1 MPa = 1 N/mm² ; 1 KV/mm = 1 MV/m

(1) According to method 1 of iso 62 and done on discs ø 50x3 mm **(2)** The figures given for this properties are only attributed to amorphous rather than semi-crystalline materials. **(3)** For short exposure periods only (a few hours) in applications where only very low loads are applied to the material. **(4)** Temperature which it resists for a minimum period of 20,000 hours. After this time, there is a decrease of about 50% in tensile strength compared to the original value. The given temperature values are based on the thermal oxidation degradation which causes a reduction of the properties. In the meantime, the maximum permissible service temperature depends in many cases essentially on the deduction and magnitude of the mechanical stresses to which the material is subject. **(5)** As the impact strength decreases with decreasing temperature, the minimum permissible service temperature is determined by the extent of impact to which the material is subjected. The values given are based on unfavorable impact conditions and can not therefore be considered absolute limits. **(6)** These assessments are derived from the technical specifications of the manufacturers of the raw materials and do not allow the determination of the behavior of the materials under fire conditions. There is no yellow card for these formats. **(7)** Most of the figures given by the mechanical properties of the extruded materials are mean values of the tests done on specimens machined with ø 40-60 mm. With the exception of hardness tests, the best specimens were taken from an area between the center and outer diameter, with their length in the longitudinal direction (parallel to the direction of extrusion). **(8)** Specimen testing: Type 1b. **(9)** Speed test: 5 or 50 mm / min. **(10)** Speed test: 1 mm / min. **(11)** Test specimens: cylinders ø 8x16 mm. **(12)** Pendulum used: 4J. **(13)** Test on 10 mm thick specimens. **(14)** Test on 1 mm thick specimens.

The dielectric strength of the Ketron Peek 1000 (black) Ppsu 1000 black may be considerably lower than the figures listed in the table referring to non-black materials.
It should be noted that the values of the compression properties of the Duratron 4503 PAI and 4501 PAI alloys may differ significantly.