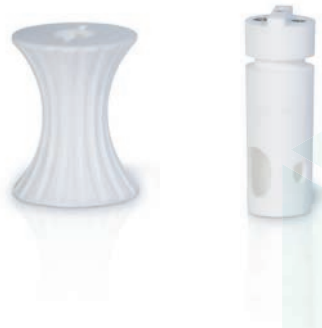
PE

TIVAR® H.O.T

Semi-crystalline plastic, IVAR® H.O.T (Higher Operating Temperature) has been formulated to maintain its performance when exposed to a wide range of temperatures (80 ° - 135 ° C depending on the load). Special additives reduce the oxidation rate of this material at high temperatures, consequently slowing down its degradation and extending its life time. It is suitable for conveyor systems or other equipment which are often exposed to chemical washes (meat processing and packaging industries), spiral conveyors in the baking industry or wear profiles for drying systems.



MAIN CHARACTERISTICS

- Increased resistance over a wide range of temperatures (80° C to 135° C depending on load)
- Contains additives that inhibit oxidation
- Low coefficient of friction
- Good resistance to corrosion and moisture
- High resistance to abrasion and wear
- Very good chemical resistance

APPLICATIONS

- Guide skids and wear guides
- Worm screws
- Segments, stars, curves and profiles
- Strips and wear plates on conveyors and drying units
- Coatings for feeders of raw materials in the food and fertilizer industry
- Seals
- Chain guides
- Conveyor components

CHEMICAL RESISTANCE

ELECTRICAL INSULATION

WEAR RESISTANCE

SLIDING PROPERTIES

IMPACT RESISTANCE

TEMPERATURE RANGE

*continuously (20.000H)

PE

TECHNICAL DATASHEET

PROPERTIES	TEST METHODS	UNITS	TIVAR® H.O.T
COLOR		-	WHITE
DENSITY	ISO 1183-1	g/cm³	0.93
MOLECULAR WEIGHT	-	10^6 g/mol	9
WATER ABSORPTION AT SATURATION IN WATER OF 23°C[1]	-	%	< 0.1
THERMAL PROPERTIES[2]			
MELTING TEMPERATURE (DSC, 10°C/MIN)	ISO 11357-1/-3	°C	135
THERMAL CONDUCTIVITY AT 23°C	-	W/(K.m)	0.40
COEFFICIENT OF LINEAR THERMAL EXPANSION			
BETWEEN 23-100°C	-	M/(m.K)	200 x 10^{-6}
MAXIMUM ALLOWABLE SERVICE TEMPERATURE IN AIR			
FOR SHORT PERIODS[3]	-	°C	135
CONTINUOUSLY: FOR 20.000H[4]		°C	110
MINIMUM SERVICE TEMPERATURE[5]	-	°C	-200
TEMPERATURE OF DEFLECTION UNDER LOAD			
METHOD A: 1.8 MPa	ISO 75-1/-2	°C	42
VICAT SOFTENING TEMPERATURE - VST/B50	ISO 306	°C	80
FLAMMABILITY[6]	-		
"OXYGEN INDEX"	ISO 4589-1/-2	%	<20
ACCORDING TO UL94 (6MM DE ESPESSURA)	-	-	HB
MECHANICAL PROPERTIES AT 23°C[7]			
TENSION TEST[8]			
TENSILE STRESS AT YIELD[9]	ISO 527-1/-2	MPa	19
TENSILE STRAIN AT BREAK	ISO 527-1/-2	%	>50
TENSILE MODULUS OF ELASTICITY[10]	ISO 527-1/-2	MPa	700
COMPRESSION TEST[11]			
COMPRESSIVE STRESS AT 1/2/5% NOMINAL STRAIN[10]	ISO 604	MPa	6/10/16
CHARPY IMPACT STRENGTH - UNNOTCHED[12]	ISO 179-1/1eU	KJ/m²	NO BREAK
CHARPY IMPACT STRENGTH - NOTCHED	ISO 179-1/1eA	KJ/m²	100P
CHARPY IMPACT STRENGTH - NOTCHED (DOUBLE 14° NOTCH)[13]	ISO 11542-2	KJ/m²	130
BALL INDENTATION HARDNESS[14]	ISO 2039-1	N/mm²	31
SHORE HARDNESS D (15 S)[14]	ISO 868	-	58
ELECTRICAL PROPERTIES AT 23°C			
ELECTRIC STRENGTH[15]	IEC 60243-1	kV/mm	45
VOLUME RESISTIVITY	IEC 60093	Ohm.cm	> 10^{14}
SURFACE RESISTIVITY	IEC 60093	Ohm	> 10^{12}
RELATIVE PERMITTIVITY ε_r : A 100HZ	IEC 60250	-	-
RELATIVE PERMITTIVITY ε_r: A 1MHZ	IEC 60250	-	-
DIELECTRIC DISSIPATION FACTOR TAN δ : A 100HZ	IEC 60250	-	-
DIELECTRIC DISSIPATION FACTOR TAN δ : A 1MHZ	IEC 60250	-	-
COMPARATIVE TRACKING INDEX (CTI)	IEC 60112	-	-

NOTE: 1 g/cm³ = 1000 kg/m³ ; 1 MPa = 1 N/mm² ; 1 KV/mm = 1 MV/m

(1) Measured in 1 mm test pieces. **(2)** The figures given on these properties are for the most part derived from data from suppliers of raw materials. **(3)** Only for periods of short exposure (few hours) in applications where only little or no weight is applied to the material. **(4)** Temperature which it resists for a minimum period of 20,000 hours. After this time, there is a decrease of about 50% in tensile strength compared to the original value. The given temperature values are based on the thermal oxidation degradation which occurs which causes a reduction of the properties. In the meantime, the maximum permissible service temperature depends in many cases essentially on the deduction and magnitude of the mechanical stresses to which the material is subject. **(5)** As the impact strength decreases with decreasing temperature, the minimum permissible service temperature is determined by the extent of impact to which the material is subjected. The values given are based on unfavorable impact conditions and can not therefore be considered absolute limits. **(6)** These assessments are derived from the technical specifications of the manufacturers of the raw materials and do not allow the determination of the behavior of the materials under fire conditions. **(7)** Most of the figures given by the mechanical properties of the extruded materials are mean values of 30 mm-thick plate tests. **(8)** Testing of test pieces: Type 1B. **(9)** Speed test: 50 mm / min. **(10)** Speed test: 1 mm / min. **(11)** Testing of test pieces: cylinders ø 8x16 mm. **(12)** Pendulum used: 15J. **(13)** Pendulum used: 25J. **(14)** Measured on 10 mm thick test pieces. **(15)** Electrode configuration: ø 25 / 75mm coaxial cylinders; in transformer oil in accordance with IEC 60296; Test samples 1 mm thick.